

Thursday, March 09, 2017 10:40:01 AM

158070

QC:

DAS
21
9-89

Date: MAR 09 2017

Date:

Tooling:

Date:

SPC (Y/N):

Date:

Stop *NS2*

Stop *NR2*

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

Revision Nbr

D3237

Rev B

100

0.00

100

Small Fab

Small Fab

Memo

0.08

Small Fab

Cut as per dwg D3237 (98" long)

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.02

Quality Control

120

Identify as per dwg & Stock Location: 54224

0.00

120

Packaging

Memo

0.01

Packaging

Work Order ID 158070

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Item ID: D3237-1-0980

Revision ID:

Item Name: Seal-98"

Start Date: 3/9/2017 Start Qty: 6.00

Required Date: 3/10/2017 Req'd Qty: 6.00

Reference: SCHEDULED

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center ID

130

130

QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/
Run Hours

0.00

0.10

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
StampDAS
21
9-89

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Picklist Print

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Work Order ID: 158070

158070

Parent Item: D3237-1-0980

D3237-1-0980

Parent Item Name: Seal-98"

Start Date: 3/9/2017

Required Date: 3/10/2017

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 11.04.26 as per dwg rev.B DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3237-1		Manufactured	No			100	f	79.6501	8.1666	51.57853			

D3237-1

Seal Retainer(\$ Per Ft)

**

MAR 09 2017

Location

Loc Qty

Loc Code

ST420

79.65009863

152364

79.6500986

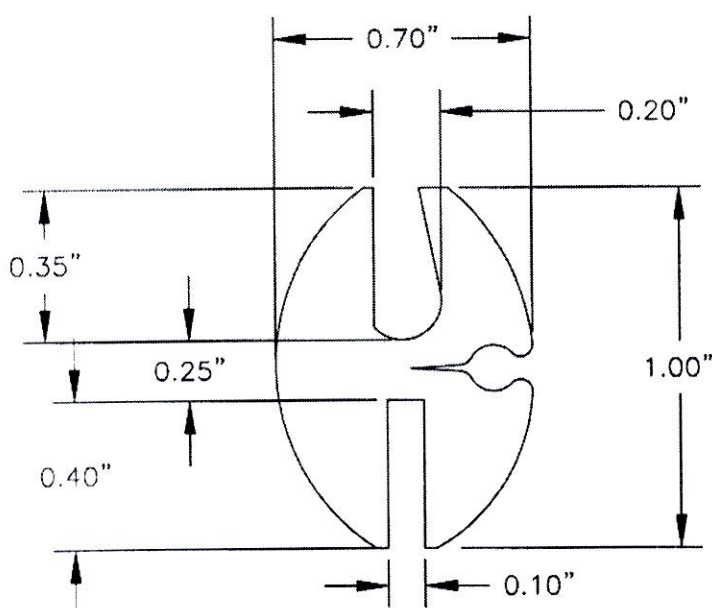
DAS
6
9-89



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3237	REV. B SHEET 1 OF 1
DATE 04.05.05		TITLE SEAL	SCALE NTS
A	04.01.22	NEW ISSUE	
B	04.05.05	REMOVE (REF) & ADD QSI 018	

RELEASED
04 05 12

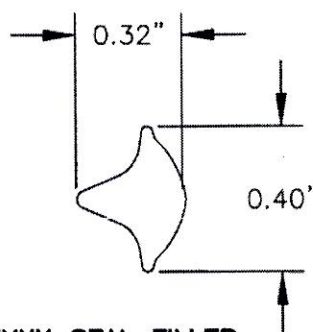
SPECIFICATION CONTROL DRAWING



D3237-1-XXXX SEAL RETAINER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED



D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG EQUALS D3237-3-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1029
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED

SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 158010 MJS
1707-05

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